ADDITIVE MANUFACTURING SOLUTIONS

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OUR CONSTRUCTS

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MULTITRADE

3D SYSTEMS



Email info@multitrade3d.com

𝔄 Telephone +27 84 810 9281 Website multitrade3d.com



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ABOUT MULTITRADE 3D SYSTEMS

Multitrade 3D Systems is the authorised sales representative for GE Additive in South Africa and the master reseller for Meltio and AMAZEMET in Sub-Saharan Africa. This includes the Laser Powder Bed Fusion (LPBF)/Direct Metal Laser Melting (DMLM) machines from Concept Laser and the Directed Energy Deposition (DED) machines from Meltio. The AMAZEMET product range includes rePowder ultrasonic atomizer for metal powder production, inFurner – a compact high vacuum furnace, and safeEtch – a device for automated support removal from metal 3D-printed parts.

All of these technologies are Additive Manufacturing or 3D printing technologies used to manufacture complex metal components that cannot often be produced through conventional techniques.

Metal Additive Manufacturing (also referred to as metal 3D Printing) technologies have been widely adopted and accepted by the Aerospace, Dentistry, Jewelry, Medical and Tooling industries. Multitrade 3D Systems has the expertise to service these and many of the other industries in South Africa that can benefit from utilising Metal Additive Manufacturing in their operations.



WWW.MULTITRADE3D.COM



OUR PRODUCT OFFERING FROM GE ADDITIVE





GE Additive

GE Additive – part of GE (NYSE: GE) – is a world leader in metal additive design and manufacturing, a pioneering process that has the power and potential to transform businesses. Through GE Additive's integrated offering of additive experts, advanced machines, software and quality powders, we empower our customers to build innovative new products. Products that solve manufacturing challenges, improve business outcomes and help change the world for the better. GE Additive includes additive machine brands Concept Laser and Arcam and additive powder supplier AP&C.



WWW.GE.COM/ADDITIVE



DIRECT METAL LASER MELTING MACHINES

The Concept Laser Direct Metal Laser Melting (DMLM) additive machines use lasers to melt layers of fine metal powder and create complex 3D geometries with incredible precision directly from a CAD file. Several different machine envelope sizes are available to meet the needs of any industry.



Mlab R/Mlab 200R

The Mlab family of Direct Metal Laser Melting (DMLM) systems offers versatile solutions for ease of use and safe handling for a broad range of materials and applications - with minimum footprint.

Build Volume: 50 x 50 x 80 mm (x.y.z) 90 x 90 x 80 mm (x.y.z) 100 x 100 x 100 mm (x.y.z) ~ Mlab 200R only

Mlab R Laser Power: 100 W (cw)

Mlab 200R Laser Power: 200 W (cw)





With a build volume of 160 liters, the X Line 2000R is one of the largest metal laser melting machine for the toolless manufacture of large functional parts and technical prototypes with repeatable material properties.

Build Volume: 800 x 400 x 500 mm (x,y,z) Laser Power: 2 x 1 kW (cw)



M2 Series 5

The M2 Series 5 provides a higher level of productivity and repeatability through minimising the effects of process variations.

Build Volume: Max. 245 x 245 x 350 mm (x,y,z) Laser Power: R: 2 x 1 kW (cw) OR 2 x 400 W (cw)



M Line Factory

Engineered with an innovative modular machine architecture that offers automation, the M Line Factory enables economical series production on an industrial scale.

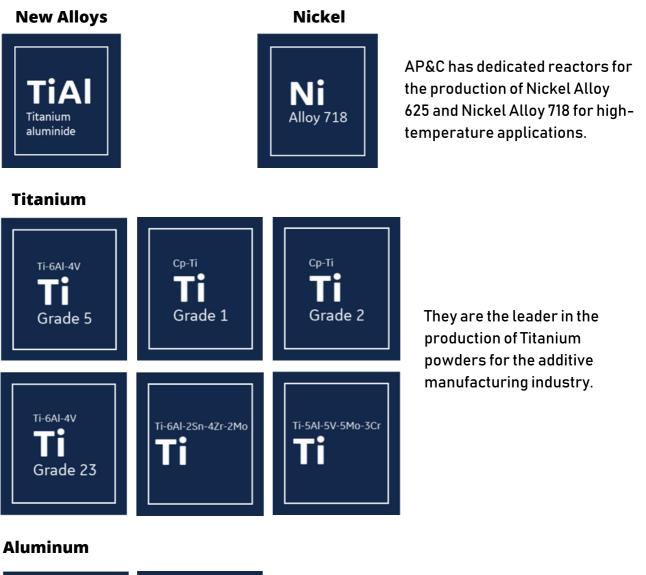
Build Volume: 500 x 500 x up to 400 mm (x,y,z)

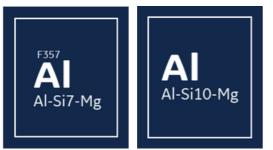
Laser Power: 4 x 400 W fibre laser 4 x 1 kW fibre laser (in development)

HIGH QUALITY POWDERS

GE Additive creates certified, high-performing powders for every metal additive need, taking into account a variety of mechanical behaviour design data and material science.

Their commitment to the additive industry includes more than 1000 material scientists, engineers, and characterisation experts across GE.





They offer high-quality Aluminum powders with exceptional behavior in Additive Manufacturing machines and a secure supply chain.

a GE Additive company



OUR PRODUCT OFFERING FROM MELTIO



MELTIO

Meltio's mission is to delight customers, partners, employees and shareholders by pioneering the development of affordable metal 3D printing systems that are reliable, safe and easy to use, continually reinforcing their status as disruptors.

From lab research to part replacement, Meltio enables applications across industrial prototyping, mold and die, one-offs, short runs, mass manufacturing, maintenance and repair.



WWW.MELTI03D.COM



LASER METAL DEPOSTION

Laser Metal Deposition is a Directed Energy Deposition (DED) process that functions by precisely stacking weld beads on top of one another. Meltio's multi-metal 3D printing technology comes packaged in a compact position head, host of multiple lasers, and capable of processing wire and powder simultaneously.

SINGLE AND DUAL METAL 3D PRINTING

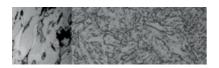


Single Wire The bulk of the 3D printing process is built around wire, the safest, cleanest, and easiest to work with metal feedstock.



Dual Wire Combine different metal materials in a single part. The wire-switching process is quick, automatic, and clean.

OPEN MATERIAL PLATFORM



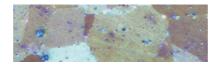
Stainless Steels Excellent strength and corrosion resistance.



Titanium Highest strength-toweight ratio and corrosion resistance.



Mild Steel Cheap and ductile, with unparalleled machinability and weldability.



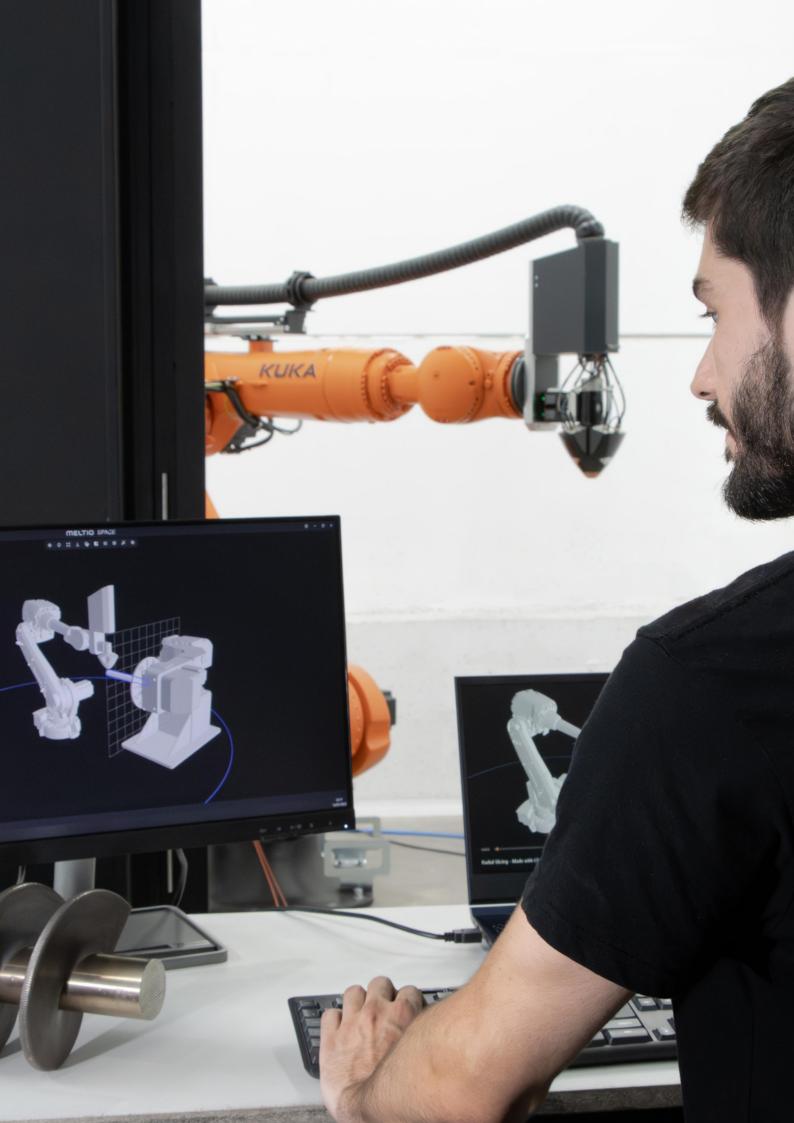
Inconel High versatility, outstanding heat, and corrosion resistance.



Carbon Steels High impact strength, retain hardness at high temperatures.



Copper Under development.



APPLICATIONS





Combustion **Chamber Aerospace**

Size: 110,5 x 110,5 x 170 mm Weight: 4,88 kg System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 0,8 mm Print Time: 27 h 30'



Mining Drill Bit Oil & Gas

Size: 96,5 x 96,44 x 91,3 mm Weight: 3 kg System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 1,2 mm Post-processing: CNC Machining Print Time: 10 h 5'



Glass Mould Core Manufacturing

Size: 158,5 x 79,31 x 144,3 mm Weight: 6 kg System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 1,2 mm Post-processing: CNC Machining Print Time: 24h



Piston Prototype Automotive

Size: 52 x 29 ø mm Weight: 756 g System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 1,2 mm Post-processing: CNC Machining Print Time: 3 h 30'



Gas Turbine Fan Blade Watch Bezels Oil & Gas

Size: 35 x 75 x 135 mm Weight: 1,11 kg System: Meltio M450

Material: Inconel 718 Gas: Argon Layer Height: 1mm Post-processing: CNC Machining Print Time: 3 h 10'



Jewelry

Size: 53,37 x 44,59 x 10,85 mm Weight: 155,93 g / 29,22 g per part System: Meltio M450

Material: Titanium 64 Gas: Argon Layer Height: 0,8 mm Post-processing: CNC Machining Print Time: 5 h 40'



Spline Shaft Mining

Size: 132 x 132 x 193 mm Weight: 6,6 kg System: Meltio M450

Material: Stainless Steel 308 Gas: Argon Layer Height: 1,2 mm Print Time: 30 h



Knee Implant Medical

Size: 99 x 77 x 51 mm Weight: 410 g System: Meltio M450

Material: Titanium 64 Gas: Argon Layer Height: 1,2 mm Post-processing: CNC Machining Print Time: 2 h

MORE APPLICATIONS



Airfoil Cooling Blade Energy

Size: 200 x 152 x 55 mm Weight: 516 g System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 0,5 mm Post-processing: Polishing Print Time: 3 h 50'



Aerospace - CiTD

Size: 95,6 x 95,6 x 215,75 mm Weight: 502 g System: Meltio M450

Material: Titanium 64 Gas: Argon Layer Height: 1,2 mm Post-processing: CNC Machining Print Time: 70 h Print Time: 3 h 50'



Aircraft Engine Mount Injection Mould Half Manufacturing

Size: 140 x 140 x 297 mm Weight: 15 kg System: Meltio M450

Material: Stainless Steel 316L Gas: Argon Layer Height: 1,2 mm



Engine Manifold Motorsport

Size: 205 x 360 x 473 mm Weight: 5,22 kg System: Meltio Engine **Robot Integration**

Material: Stainless Steel 316L Gas: Argon Layer Height: variable layer height Print Time: 19 h 23'



Topology Optimised Beam Construction

Size: 170 x 130 x 900 mm Weight: 5,95 kg System: Meltio Engine **Robot Integration**

Material: Stainless Steel 316L Gas: Argon Layer Height: 0,6 mm Print Time: 19 h 5'



Spherical Tank Oil & Gas

Size: 500 Ø mm sphere Weight: 29,6 kg System: Meltio Engine **Robot Integration**

Material: Stainless Steel 316L Gas: Argon Layer Height: 1,2 mm Print Time: 81 h 20'



Overhang Test

Size: 350 Ø mm, 180 mm Weight: 2,14 kg System: Meltio Engine **Robot Integration**

Material: Stainless Steel 316L Gas: Argon Layer Height: 0,6 mm Print Time: 6 h 26'



Naval Propeller Marine

Size: 600 Ø mm, 250 mm Weight: 12,1 kg System: Meltio Engine **Robot Integration**

Material: Stainless Steel 316L Gas: Argon Layer Height: 0,6 - 1,2 mm Post-processing: Polishing Print Time: 43 h 40'

MELTIO M450

Designed for industry without the need for industrial infrastructure; affordable, reliable, safe and easy to use metal 3D printer. Ideal for small to medium size part fabrication, and multi-metal 3D printing research.



Reliable

The metal 3D printing process is monitored in real time and compensated if required by process control. **Easy to use** Automatic toolpath generation and material print profiles supplied by Meltio make for a plug-and-play experience.

Safe

Suitable for any environment thanks to a process built around wire, a sealed chamber, and a built-in 3-stage filter.

Affordable

The low capital and running costs of the Meltio M450 make metal 3D printing of conventional parts

TECHNICAL SPECIFICATIONS

- Dimensions (W*D*H): 560*600*1400 mm
- Print Envelope (X*Y*Z) :150*170* 425 mm Weight: 293 kg
- Laser Power: 1200 W
- Laser Type: Six 200 W direct diode lasers Laser Wavelength: 976 nm
- Interface: USB, ethernet, wireless datalink
- Enclosure: Laser-safe, sealed, controlled atmosphere.
- Process Control: Closed-loop laser and wire modulation.
- Power Input: 208/230 V single phase or 400 V three phase.
- Power Consumption: 2-5 kW peak depending on selected options.
- Cooling: Active water-cooled chiller included.

MELTIO ENGINE

Geometry Freedom

Create highly complex parts with machining tolerances in the same process.

Retrofitting

Provide new capability to any CNC and robot arm by turning it into a metal 3D printing system. **Part Repair** Cost-effective component repair, part augmentation and feature addition.

Large Scale

No inherent constraints when the working envelope is only limited by the size of the motion system.

MELTIO ENGINE ROBOT INTEGRATION

Unlock geometry freedom in part size and complexity by integrating Meltio with a Robotic Arm. The cost-effective solution for large metal part manufacturing.



Robot Integration Hardware

Dimensions (W*D*H): 202*297*784 mm

Weight: 15,5 kg

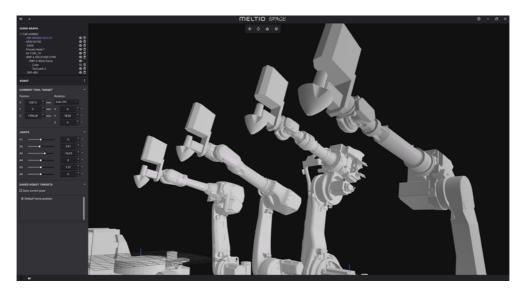
MELTIO ROBOT CELL

Plug-and-play Solution for Robot Integration. The Meltio Robot Cell is an affordable turnkey solution for the Meltio Engine Robot Integration. It's an intuitive plug-and-play solution.



MELTIO SPACE

Meltio Space is a toolpath generator software for the Meltio Engine Robot Integration with an easy-to-use interface for planar, non-planar and variable extrusion toolpaths.



This advanced robot slicer simplifies the use of Meltio's wire-laser metal 3D printing technology of the most popular robotic brands with a built-in robot library and post-processors for ABB, Kuka, FANUC and Yaskawa.

MELTIO ENGINE CNC INTEGRATION

The most affordable hybrid manufacturing solution, fitting almost any CNC machine in the market. Enable 3D printing and machining of complex geometries in a single process step.



CNC Integration Hardware

Dimensions (W*D*H): Retracted 255*320*872 mm Unretracted 255*320*1045 mm

Weight: 46,5 kg



OUR PRODUCT OFFERING FROM AMAZEMET



AMAZEMET is a spin-off company of Warsaw University of Technology. The company focuses on metal Additive Manufacturing, especially in the field of new materials, R&D, and industrialization. Aside from offered devices: rePowder, inFurner, and safeEtch, the company also takes part in scientific collaborations with universities and companies all over the world.





rePOWDER



Powder atomization Ultrasonic powder atomizer and alloy prototyping platform





Compact high vacuum furnace

safeETCH



Automated metal support removal technology







Sales Representative GE Additive MAMAZEMET MELTIO